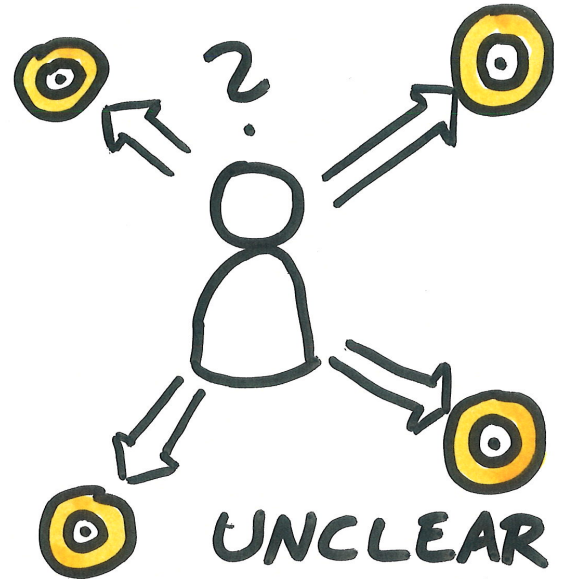
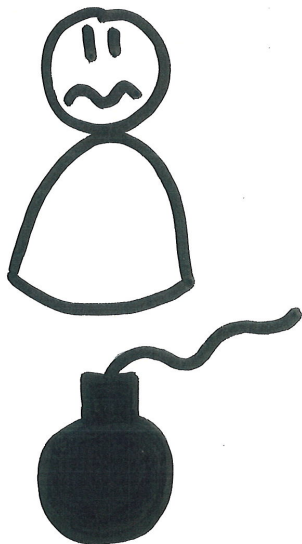




OUTSIDE CONTROL



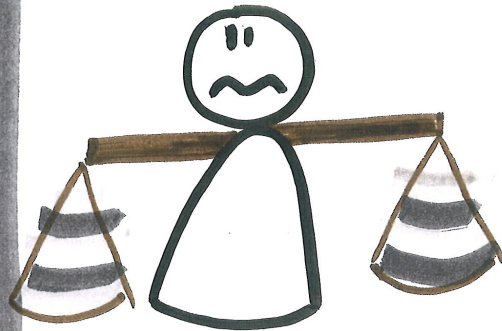
UNCLEAR
EXPECTATIONS



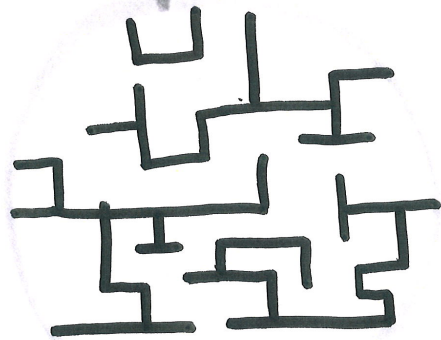
PEOPLE
RISK



OTHER
RISKS



TOO
LOADED



TECHNICALLY
DIFFICULT